














































## Various Clamping Methods based on the shape of materials and sections.

Bundle cutting in general is a complex process, resulting in chipping of teeth while cutting. The primary difficulties include moving of one element in the bundle during cutting, improper clamping and wrong selection of TPI etc. Following are the guidelines to clamp bundles.

Shape	Clamp method by bundle number				
	1 Piece	2 Piece	3 Piece	4 Piece	5 Piece
Round bar 					
Hexagonal bar 					
H-section steel 					
Pipe 					
Square pipe 					
Groove shape steel 					
Chevron steel 					
C-section steel 					
Rail 